

HENNLICH -ŽIJEME TECHNIKOU

o.z. LIN-TECH HENNLICH s.r.o. Českolipská 9, 412 01 Litoměřice Telefon: +420 416 711 333 E-mail: lin-tech@hennlich.cz

move smart ... with igus[®] smart plastics

Energy crisis, skilled worker shortage, Corona pandemic: it is more important than ever for companies to work failure-free, productively and cost-effectively. Automation and the Industrial Internet of Things (IIoT) are powerful tools that can help. And our smart plastics are a cost-effective, time-saving gateway to the Industry 4.0 era. We equip plain bearings, energy chains, and cables with monitoring sensors. They communicate with IT modules wirelessly. This digitalisation allows machines to tell operators how their components are doing in real time. The resulting transparency opens up a world of new possibilities. For instance, components can be replaced at an early stage, preventing expensive system failures. This is called "condition monitoring". Operators can also get the maximum service life out of their components and plan maintenance optimally. This is called "predictive maintenance", and is a great help in times of skilled worker shortages and limited human resources more broadly. The goal is always increased productivity, reduced costs, and enhanced competitiveness.

IoT, networked machines that communicate independently with each other without the influence of humans are described by the term "Internet of Things". In contrast to the normal Internet, in which a user operates an input at the terminal, the systems act independently here, machine-to-machine (M2M). Okstics ... smart plastics ...

astics ...

smart

"Just nice to have?"

"Do you know how much an hour of plant downtime costs industrial companies? Between \$39,000 and \$2 million, according to a study by Senseye, a UK-based analytics software manufacturer. These costs add up. The top 500 sales-volume companies in the world lose nearly \$1.5 trillion a year to equipment failures. This massive drain on profits can't be ignored. Not even in small and medium-sized companies. So it is not surprising that more and more companies are implementing forward-looking concepts such as condition monitoring and predictive maintenance. Here is an example: according to the same study, 60 percent of companies in the fast-moving consumer goods (FMCG) industry now see predictive maintenance as a strategic priority. And 70 percent already perform some form of condition-based maintenance. This is an important step in minimising downtime and making maintenance work more economical."

.... Industry 4.0 ... Industry 4.0



Richard Habering

Head of Business Unit igus® smart plastics Phone +49-2203 9649-9806 e-mail rhabering@igus.net

We will be happy to advise you.

If you don't feel like searching, we will work together to find a smart solution that makes your machine safe, and you happy. We are happy to advise you on all questions concerning smart plastics.

We look forward to your message!

2



motion plastics® -

products for moving

from low-wear, high-

performance polymers

smart plastics - smart

plastics are intelligent

plastic components, including energy chains,

plain bearings, and

with sensor systems.

evaluation modules and

Al software, they detect

to shut down the system

unexpected operating states (condition

monitoring) and act by either triggering an alarm or using the machine control system

completely - before

expensive damage

time, the modules

occurs. At the same

determine remaining component service life

and the best time for

maintenance). Since

2016, when igus®

entered the area of

servicing work (predictive

condition monitoring and

predictive maintenance,

we have implemented

in a wide variety of

the world.

over 2,500 applications

industrial sectors around

In combination with

cables, that are equipped

applications made

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move smart condition monitoring? ... predictive maintenance?

Industry 4.0 means networking the real with the virtual world. Manufacturing processes merge with information technology. Disciplines such as mechanical engineering, logistics, and services communicate with each other in a new, intelligent way. Source: DIN (www.clin.de/de/ forschung-und-innovation/ themen/industrie4-0/wasist-industrie4-0--73174)

"Please, not more software ..."

From page 8

"If only there were a **switch-off function** for my energy supply system to prevent the next crash ..."

From page 8

"My plant must never stop."

From page 24

"My machine data is nobody else's business."

From page 24

"My energy supply system and plain bearing technology should finally be ready for **Industry 4.0.**"

From page 24

"To see the remaining service life ... that would be science fiction."

From page 24

"When is it time for **maintenance**?"

From page 24

"I would prefer a status report directly on the machine..."

From page 8

... what is possible? The following pages give you an overview ...





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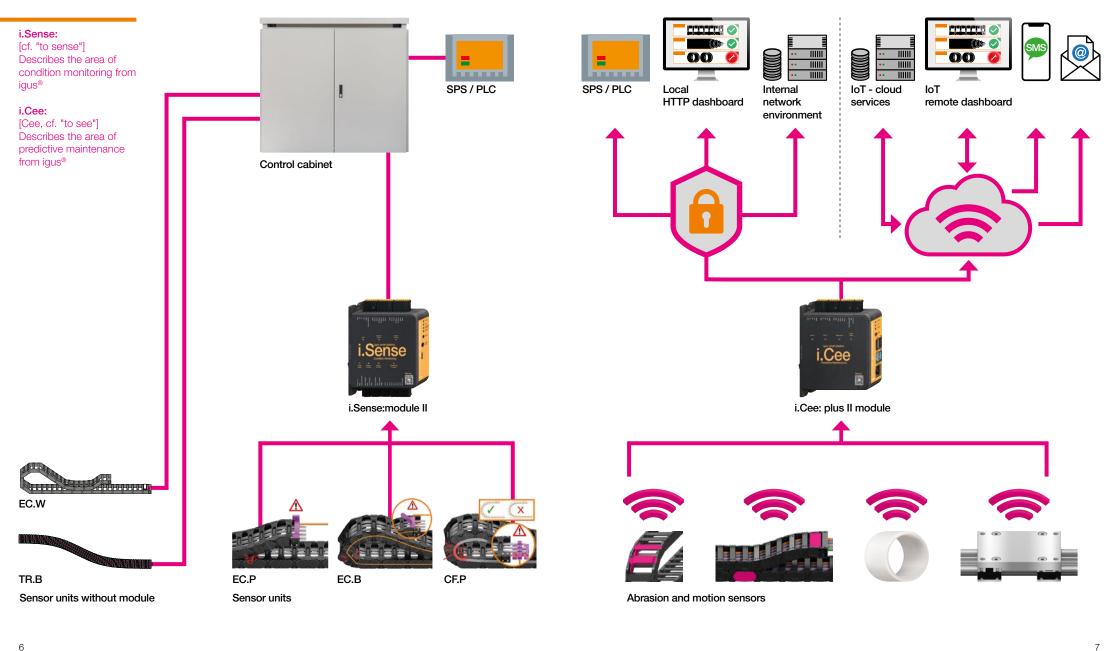
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move smart condition monitoring ... i.Sense



... predictive maintenance ... i.Cee









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igus[®] takes care of your application! If you give us your application data or allow us to use the project data, igus[®] offers a whole range of advantages with superwise. For example, we try to actively share with you price, delivery time, and possible product improvements before an impending replacement.

The igus[®] superwise service protects you from unexpected e-chain[®] application failures. An igus[®] employee will call you when your e-chain system[®] is nearing the end of its service cycle or when an unforeseeable event threatens your production.

Should something unforeseen happen, smart plastics components protect your e-chain[®] application and prevent total failure by switching off at lightning speed.

Free access to the superwise online portal gives you an overview of all your igus[®] e-chain systems[®] and their current status. You can plan and carry out maintenance and retrofit work in combination with other business processes to ensure that your production runs smoothly.

... in three service packages



Three services packages

... superwise Basic

All system data is displayed and a service life forecast created based on your information and the proven online service life calculator's wellunderstood algorithms. Well before the end of the igus[®] e-chain[®] system's safe operating time, the igus[®] sales department will make you an offer to replace the system!

The aim is to inform you in advance about the upcoming replacement and to make you a corresponding offer!

... superwise i.Sense

smart plastics condition monitoring components reliably prevent total failures caused by broken chains, blockage, or cable damage. In the event of a shutdown, you will be informed immediately by e-mail or SMS, and the igus[®] sales department will also be notified so that fast deliveries can be arranged if necessary. All reports are saved with measured values in the portal and can be evaluated later for diagnostic purposes. In addition to the basic chain care service, the system records a movement profile (optional), allowing for a more precise service life calculation or service planning

... superwise i.Cee

Additional sensors are installed in your system to determine the actual wear of e-chain systems[®] or cables. This status information is available to you 24/7 on the chain care portal and enables you to plan long-term maintenance and retrofitting. Depending on the i.Cee hardware in use, sensor data can be saved for later evaluation. The i.Cee systems are designed to detect unusual operating conditions at an early stage and generate preventive information in good time!

superwise i.Sense

- ... displays the status in real time
- ... sensor-based display of the
- service life (dynamic)
- ... with sensors remote setup

superwise Basic

- ... includes components overview
- ... saves installation history
- ... indicates the service life
- (statistic-based)
- ... includes Next Service reminder

superwise i.Cee

... allows exact service life prediction ... guarantees optimised maintenance planning

Features	superwise Basic	superwise i.Sense	superwise i.Cee
Free online portal	•	•	•
Component overview	•	•	•
Installation history	•	•	•
Static service life indicator	•	•	•
Next service reminder	•	•	•
Real-time status display		•	•
Dynamic (sensor-based) service indicator		•	•
Sensor remote setup		•	•
Dynamic service life prediction			•
optimised maintenance planning			•

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Control cabinet

... machine data acquisition for product and process optimisation ... no more unplanned downtime



Condition Monitoring

the concept of condition monitoring is based on a regular or constant recording of the machine condition by measuring and analysing physical parameters, e.g. vibration, temperature, position/proximity. Condition monitoring pursues two goals: safety and machine efficiency. (Source: Wikipedia)

... integration into the existing plant control system via NC contacts

If smart plastics are used for condition monitoring,

they immediately report any unexpected

operating states, switch off the system, or

emit an alarm. Industrial manufacturers use

this function to minimise system failures and

... simple module installation on top-hat (DIN) rail

... 24V DC voltage supply

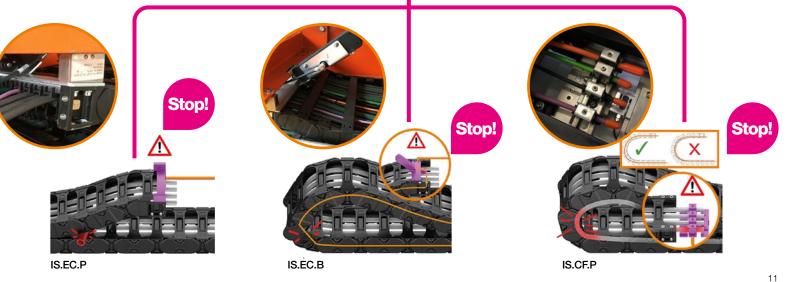
Module

downtime.

- ... evaluate all sensor data based on igus® algorithms
- ... inform the plant controls in real time of any mechanical faults that occur

Sensor units

- ... assembled directly into igus[®] e-chain[®] systems and chainflex[®] cables
- ... connected to the i.Sense module via cable
- ... integrated component of the igus® superwise i.Sense service



i.Sense:module II



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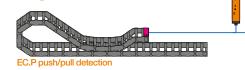
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I. Sense systems

... avoid unplanned downtime

EC.P

- ... prevents major damage or total failure caused by problems such as blockages
- ... measures the push/pull forces acting on the e-chain®
- ... recommends shutdown of the equipment if a force limit is exceeded



EC.B

... prevents a total loss if the chain breaks

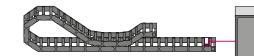
- ... detects chain breakage in the early stages
- ... prevents overloading and subsequent system failure



EC.W

... provides system status information at all times

- ... condition monitoring of the chain in real time
- ... directly connected to the machine control system via cable



EC.W wear detection

TR.B

... monitors the condition of multi-axis chains

... real-time condition data acquisition for the energy supply system of the robot ... prevents unplanned downtime



... for chainflex[®] cables ... extends service life

CF.Q

... detects core rupture

- ... indicates changes in the electrical properties
- ... provides information and uses an NO contact to notify the operator when there is a malfunction
- ... detects core rupture



Condition monitoring

CF.P

... prevents cable failures caused by jacket abrasion

- ... measures the forces directly at the strain relief element
- ... triggers a shutdown by means of the NC contact if forces are excessive



CF.D

... detects data transmission problems in Ethernet cables at an early stage

- ... integrated into the cable, no extra
- measuring cable necessary
- ... detects packet losses in good time ... alarm via LED. NC contact or the network



chainflex[®] - cables designed specifically for use in energy chains. A wide range of cable types with different jacket materials ensures a high reliability in energy chains. igus® chainflex® cables withstand various applications with high speed and acceleration, long travels and tough environmental conditions.





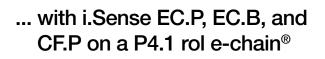
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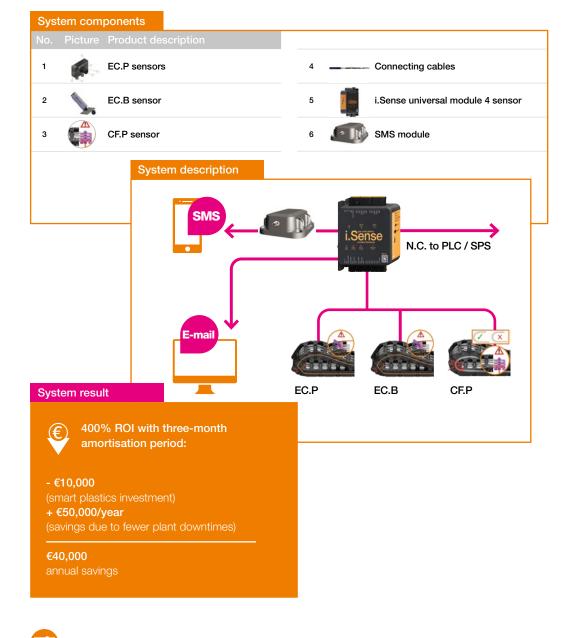
i.Sense ... masters a STS crane





Challenge

Container ships were tiny 40 years ago. They held an average of 1,000 containers. Today? There are Triple E-class giants such as the Ever Ace, the largest ship of its kind, which carries almost 24,000 containers. And ships are getting even bigger. This presents a challenge to ports all over the world, including large ports such as the one in Rotterdam. They must continuously expand their infrastructure - including ship-to-shore (STS) cranes. And that infrastructure must continuously operate without failure seven days a week, 24 hours a day. In all weathers, with high UV exposure, fluctuating temperatures, and salty air. At higher and higher speeds. These demands can push such classic cable guidance systems as cable drums and festoons to their limits.







The solution with smart plastics

Smart P4.1 rol e-chains[®] from igus[®]. These energy chains are so robust and reliable that they run for years with minimal maintenance. They are made of a high-performance plastic that is resistant to salt water, UV radiation, chemicals, and fluctuating temperatures between -40°C and +120°C. Unlike festoon systems and cable drums, they are not affected by adverse environmental conditions and rust. Three different sensor types are installed to monitor the condition of the energy chains and cables. The EC.P force sensor is mounted on the floating moving end of the e-chain® and measures tensile forces. Another CF.P sensor also measures tensile forces, but at a different point: at the fixed end of the e-chain[®]. A polymer wire is also integrated into the energy chain to function as an EC.B breakage sensor. All three sensors send their data wirelessly and by cable to another important system component: the i.Sense module, a small box not much bigger than a packet of cigarettes, mounted near the e-chain.

The EC.P system has been the standard in container cranes for many years.









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i.Sense ... masters a sewage treatment plant

... with i.Sense EC.P on an e-chain® 2500 in basic flizz®



Challenge

As the plant runs around the clock, and some of the time without any human presence, faults sometimes remain undetected for hours.

Although the plant runs at a very slow speed, in the event of a breakdown it can even lead to total system failure. This total failure of the energy supply system leads to significantly higher costs than a standstill for several hours, where the system can be put back into operation after a short maintenance period.





The solution with smart plastics

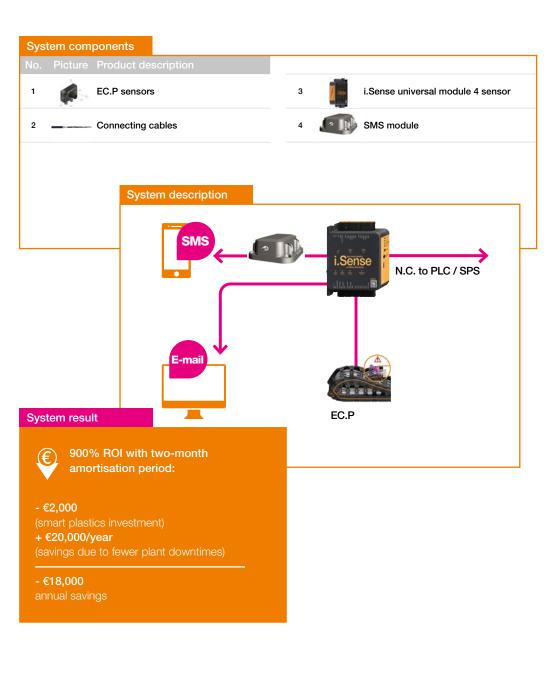
In this case the solution is the push/pull force monitoring system EC.P. This sensor continuously measures the force which the plant requires to move the energy supply system. If these forces change due to external influences such as ice, an animal or a tool left behind during maintenance, the sensor detects this change and switches the system off immediately. This prevents expensive total damage to the sewage treatment plant.



EC.P

Push/pull force detection for e-chains®

- Measures the push/pull forces acting on the e-chain[®]
- Recommends shutdown of the equipment if a force limit is exceeded
- Prevents failure





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i.Sense ... masters a modern packaging machine





Challenge

Sliced and wrapped bread is an everyday product for many households. But the technology behind it is very complex. The bread must be sliced gently and packed and sealed securely. GHD Georg Hartmann Maschinenbau is among the world's leading manufacturers of systems for slicing and packaging foodstuffs. Besides precision, speed is also important.

Cutting-edge machines such as the GBK 440 pack up to 80 sliced breads per minute - more than one per second. So it has a high stroke in a relatively small installation space. The fast movements greatly tax the energy chains carrying the energy, control, and measuring cables. So all cables must be optimised for a minimum bend radius of just 63 millimetres. This places high demands on cable quality. Unfortunately, core rupture cannot be entirely avoided. It leads to cost-intensive breakdown, since high throughput means large production backlogs can develop very quickly.

So GHD wanted a warning system that would detect failures in advance and thus avoid them. It commissioned igus[®] GmbH, a manufacturer of lubrication-free high-performance plastics and fail-safe energy supply systems, to implement the solution.



For energy chains, cables, and plain bearing products, igus[®] has developed a product family in which sensors make the plastic components intelligent. The generic term is smart plastics. The principle is easy to understand: smart sensors detect component status and report it to the i.Cee module, which forwards the data - to the cloud, for example. The igus[®] CF.Q module monitors the cable to avoid breakage in such applications as the GHD Hartmann bread packaging machine.

... with i.Sense CF.Q on chainflex®

measuring system cables

The monitoring system principle is based on the assumption that two cables from a single production batch behave in the same way under load and are therefore susceptible to core rupture at the same time. So the measuring system cable is supplemented with a second identical one. The system continuously monitors the two additional cores. By measuring the push/pull forces and electrical characteristics, the device recognises the beginning of a core rupture at a very early stage.

To this end, igus[®] has collected a large amount of data from load tests and uses historical data from different application scenarios to serve as a reference value for the forecast. The software can therefore predict exactly how many work cycles a chain can handle without failure. The process data determined at the same time can be used to predict the remaining number of days of reliable chain use, enabling companies to plan maintenance and replacement precisely.

The result

The igus[®] CF.Q system is an integral part of the GBK 440 packaging machine. It allows the intervals between maintenance operations to be greatly extended. All data is evaluated in the customer control system and output via notifications on the Human Machine Interface (HMI).

Condition monitoring

This concept makes it possible to operate the cables far beyond the end of the guarantee. The company using it saves several thousand euros in maintenance costs per year. i.Sense CF.Q's modern technology detects core rupture before it occurs. The system thus saves the user high downtime costs.







CF.Q cable quality

CF.Q

Cable quality monitoring

- Indicates changes in the electrical properties
- provides information and uses an NO contact to notify the operator when there is a malfunction

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i.Sense ... masters an engine factory

... with i.Sense EC.B and EC.W on various E4.1 e-chains®

Condition monitoring





Challenge

At the engine plant in Austria, the largest and most important engine plant of a major German car manufacturer, an engine comes off the assembly lines every 14 seconds on average - in peak periods, more than 6,000 engines are produced every working day. This output can only be achieved with reliable components and a high degree of automation.

The solution with smart plastics

EC.B modules monitor the condition of the chain. If a chain breaks, the machine is stopped automatically to prevent subsequent damage. Additional EC.W modules signal advanced wear of the chain. The measurement of wear data means that a chain's remaining service life can be predicted and replacement can be planned at an early stage.

Read more about this application at www.igus. eu/smartplastics



EC.W wear detection

EC.W Service life monitoring for e-chains®

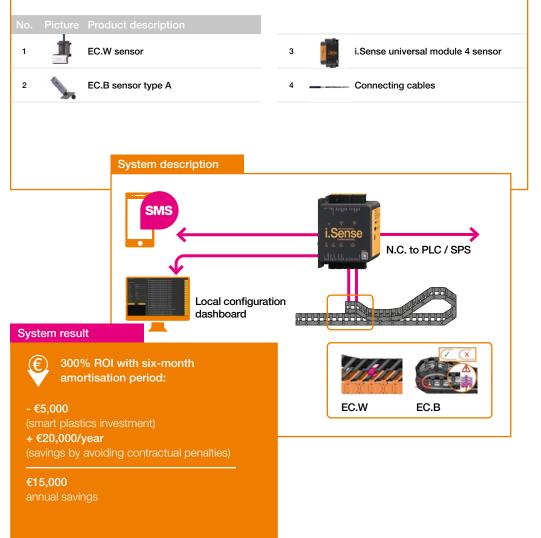
- Condition monitoring of the chain in real time
- directly connected to machine control via cable



EC.B e-chains[®] breakage detection

- Detects chain breakage in the early stages
- Prevents overloading and subsequent system failure

System components





You can always ask us for our many other references from the automotive industry or conveyor technology.





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smart bearing technology

CUS plastics for longer life*

- and slewing ring bearings
- ... can be integrated into i.Cee

... www.igus.eu/info/smart-bearings



... iglidur® plain bearings from stock or in desired dimensions with integrated condition monitoring



... iglidur[®] 3D printing Custom design with condition monitoring, no minimum order quantity



... Slewing ring bearing iglidur[®] PRT Condition monitoring of the lubrication-free and maintenancefree iglidur[®] sliding elements



iglidur" Expert System :

Calculating and monitoring

iglidur® materials are developed by igus® from high-performance polymers that feature special properties: Their special composition makes them extremely wear-resistant and resilient, and they are self-lubricating. The wear behaviour of the various materials - optimised for each area of application has been analysed in thousands of tests, so their service life in customer applications can be calculated in advance.



... ReBeL[®] lightweight robots

Telefon: +420 416 711 333

For the latest generation, igus® has applied its motion plastics expertise to power electronics and, using conductive plastic tracks, developed an encoder with which the exact axis position is developed.



- drylin[®] DLW.W linear carriages
- ... looks ahead and makes maintenance predictable
- ... www.igus.eu/info/smart-bearings

i.Sense LED linear carriages

(2) 0 0 (.) 600 display Liner with Push button for status measuring sensor report Red: wear limit 0.5mm reached

Green: function ok

> drylin® W replacement bearings

Function check at the touch of a button ... drylin® W i.Sense linear carriage with LED

No integration into IT environments, no interface issues. The new drylin® i.Sense linear carriage tests function and wear at the touch of a button. If green flashes, everything is OK, and the linear carriage can continue to operate. The red LED indicates that the bearings should be replaced. Replacement is easy and can be performed directly on the rail in less than 30 seconds without any disassembly.

- Fast offline check
- Easy handling and visualisation by LED
- For drylin[®] W profile guides and linear modules
- Spare liners available from stock

... can be integrated into i.Cee



- Service life monitoring through "smart wear measurement"
- Change of drylin[®] W liners in seconds
- Reduce downtime



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smart plastics not just nice to have ... quotes from the Internet

> "Predictive maintenance can reduce maintenance costs by up to 30% and machine downtime by up to 70%."²⁾

"[...] unplanned repair costs and the loss of income due to machine downtime are usually higher than the costs of a Condition Monitoring System[...]"⁵⁾ It is statistically proven that a fire-fighting strategy is three to five times more expensive than a preventive maintenance strategy.⁶⁾

Maintenance and repair of machinery and industrial plant account for between 15% and 40% of indirect costs in industrial enterprises.⁴

> Avoid unplanned repair cost of €40,000¹⁾ and more for a replacement!

 Source: igus[®] - e.g. at a stacker reclaimer. igus[®] application at Tata Steel in Haldia, India with a travel of 480m and a chain length of 240m was able to avoid a replacement worth about 640,000

- Source: Elisabetta Castiglioni A1 Digital - https:// www.produktion.de/ trendsinnovationen/ id-6-beispielewie-man-mitindustrie-4-0-geld-sparenkann-295.html
- Kalifi-295.ntm 3) Source: Christian Liedtke, KUKA - https:// www.prcduktion.de/ trendsinnovationen/id-6beispielewie-man-mit-industrie-
- 4-0-geld-sparen-kann-295.html
 4) Source: https://www. industrystock.de/de/news/
- detail/2387
 Source: https://www. instandhaltung.de/ maintenance-in-derindustrie/ so-klapptcondition-monitoringbeispritzgiessmaschinen-311.
 Source: https://www. instandheld.de/ungeplantermaschinenstillstand-5tipps-fuer-erste-hilfe-und-

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"From the perspective of a single machine, digitisation allows us to look into the future."³⁾

i.Cee ... precisely predicts maintenance ... prevents downtime or loss of quality ... www.igus.eu/predictive-maintenance

Both the above-mentioned sensors for service life calculation and the i.Sense sensor units for condition information provide data from which indicators for premature wear of the product or the risk of product failure can be determined at a very early stage. Based on the experience gained in the 3,800m² test laboratory for plain bearings and energy transmission solutions, in combination with self-developed algorithms, the system alerts and informs the user at an early stage about possible failure risks and/or the next maintenance date.

Offline: i.Cee:local / i.Cee:cloud

- ... keeps all i.Cee module application data ready to be called up at any time
- ... can be accessed either via a display at the plant, via a cloud solution or an IoT dashboard, as JSON/MQTT protocol, on the intranet, via the REST API interface or also directly via SMS or email.

i.Cee Hardware

... i.Cee:plus II Module

- Installation on top-hat (DIN) rail in control cabinet
 Installation on or in the control cabinet
- Storage and processing of sensor data
- Real-time calculation of the maximum product service life
- multi-connectivity for the desired customer connection

... is part of the igus® superwise i.Cee service



- ... according to customer request
- ... i.Cee:local ... i.Cee:cloud ... local network ... works online (IoT) 00 00 |||||| SPS / PLC Local Internal IoT - cloud IoT HTTP dashboard network services remote dashboard environment i.Cee: plus II module



... provide up-to-date wear, condition and movement data



for wireless communication with the

sensor modules via LoRa technology

• Supply of several assets possible







... i.Cee:box

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i.Cee ... in use at train washing station in Luxembourg

... for 200m travel

System components

Predictive maintenance

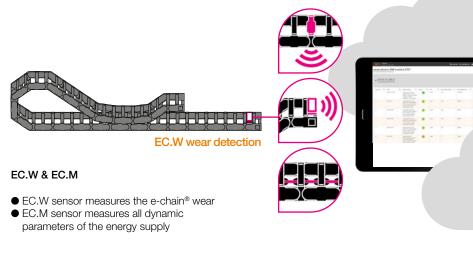


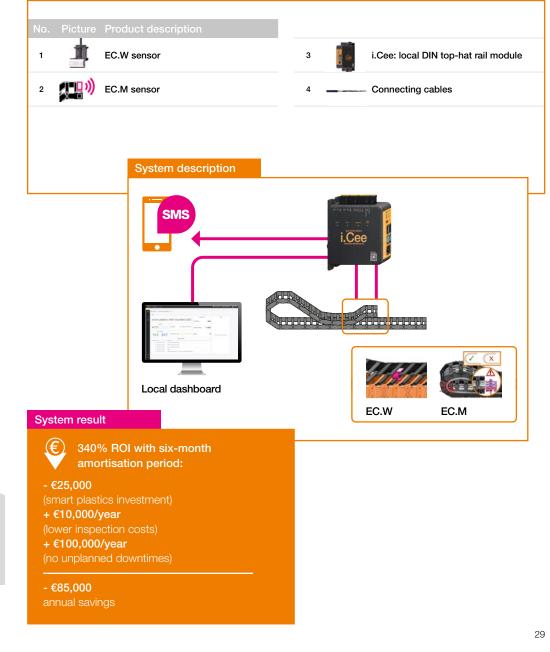
Challenge

The previous energy chain systems of a competitor caused disruptions in the operation of the plant, as they were partially rising or otherwise falling off. This was particularly problematic because the washing plant is operated autonomously and a failure of an energy chain system could bring the entire washing process to a halt. The necessary repair measures were therefore time-consuming and partly necessary at night and on weekends. Failure would mean the confinement of a rail vehicle in the wash hall, which could result in the cancellation of several train runs.

The solution with smart plastics

The aim was to find a product that not only safely supplies the washing trolleys with data, voltage, compressed air, water and cleaning agents, but also fulfils CFL's requirement to operate Europe's most modern train washing plant. For this purpose, a system was required that allows the operator to monitor each individual energy chain and to avoid a breakdown of the plant. Besides an igus® energy chain designed for long travels, igus® smart plastics components were installed. Sensors monitor the status of every igus® energy chain during operation with regard to the application of force but also with regard to wear and tear, and inform in good time as soon as a repair or replacement is required. In the course of the modernisation of the energy chain systems, the entire cleaning system was also renewed, so that in addition to particularly environmentally friendly cleaning agents, the used washing water was also reused again and again through reprocessing.







i.Cee ... recommends use-based maintenance

... and reduces maintenance costs

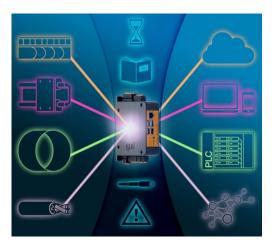
Predictive maintenance

Online condition monitoring from anywhere in the world - maintenance recommendations

In addition to the maintenance recommendation alerts, all measured sensor values can be displayed with history on a detailed page. In this way, exceptional operating conditions or creeping mechanical changes can be detected early on and corresponding measures initiated in good time.



The possibility of seamless integration into the designated network environments allows the implementation of various Industry 4.0 use cases. The data of the i.Cee:local module can be accessed either via a display on the system, via a cloud solution or an IoT dashboard, as JSON/MQTT protocol, on the intranet, via the REST API interface or directly via SMS or email. Online or offline, the i.Cee module enables maintenance staff to access the data quickly, easily, and according to the customer's needs.





and use cases will be made possible in a single central location in the future:

In the new i.Cee:portal, numerous functions

- Secure (VPN), authenticated access to local i.Cee dashboards
- Overview of all customer assets (online and offline)
- Remote configuration and reset for individual assets
- Status report for all assets
- Alarm and message overview
- Configuration management



It doesn't matter what type of terminal device you want to use.





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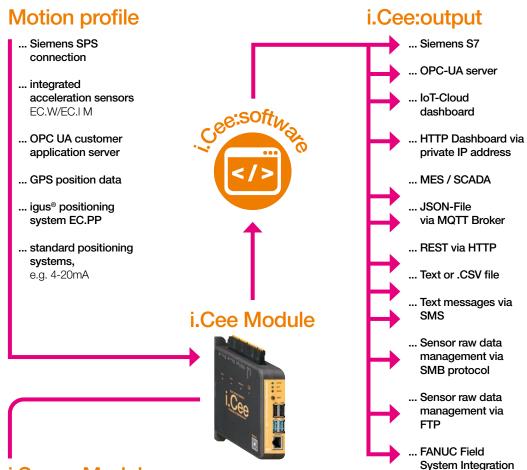


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Data flows ... how you define it ... Input options





i.Sense Module



... Output options

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smart plastics under test ... the largest test laboratory in the industry ... www.igus.eu/test

Anyone who can make reliable and useful predictions about maintenance work is one step ahead of the competition. In the age of digitisation, more than Big Data is required for such predictions. In order to be able to use the sensor data to derive the correct recommendations for maintenance to be accurately scheduled, long term empirical values from the igus® test database are used.



Climate chamber: dynamic tests of cables in e-chains® at -40°C



dry-tech® test laboratory

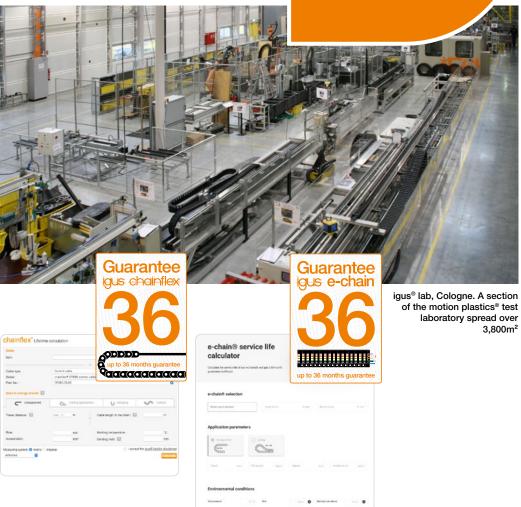




P4.1 e-chain® with EC.PP in the igus® outdoor test (left) and control cabinet with smart plastics modules (right)

• 3,800 m² test area

- 4,100 energy chain system tests annually at 180 test stations: climate chamber, outdoor tests, noise chamber, travel lengths up to 130m, robot systems etc.
- 2 billion test cycles a year for highly flexible cables
- 1 million electrical measurements recorded annually
- 15,000 tribological tests (friction and wear) in 300 test set-ups
- 140 trillion test movements in the bearings business unit
- Sensors on the test machines provide permanent measurement data, processed in the central database



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System	Description	System image	QR code and link to the shop	
i.Sense EC.P	for gliding applications with e-chains® series E4, P4 & E2			
Sensor technology	As a DMS sensor for KMAs or with load cell integrated into the FTA			
Evaluation module	i.Sense EC.P module			
Connecting cables	between sensor and control cabinet		igus.eu/product/20702	<u>ot</u> er
i.Sense EC.B	for gliding unsupported applications			
Sensor technology	Movement sensor with travel measuring system with tension spring or rope hoist sensor starting at 35m			
Evaluation module	i.Sense:module II			
Connecting cables	between sensor and control cabinet	N. 🗊 📰 🕰	igus.eu/product/20703	Ö
i.Sense CF.P	for e-chains $^{\scriptscriptstyle \otimes}$ of the E4 and P4 series on long travels with CF			
Sensor technology	Mounted on the C-rail as a load cell	X X		
Evaluation module	i.Sense:module II		igus.eu/info/	
Connecting cables	between sensor and control cabinet		condition-monitoring-cf-p	目時消費
i.Sense CF.D	for all systems with CF bus cables			
Sensors & evaluation module	State-of-the-art CF.D module for data acquisition and analysis		igus.eu/info/condition-monitoring- buscables-cfd	
i.Sense EC.W	for all gliding applications			
Sensors & evaluation module & connection cable	EC.W sensor separators incl. 1m connection cable		igus.eu/product/21092	820 2007 820 820 820
smart plastics iSet	complete package with i.Sense & i.Cee			
i.Sense components	EC.P, EC.B sensors, i.Sense module			
i.Cee components	i.Cee:plus module, i.Cee dashboard, SMS module		igus.eu/product/20812	
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9001:2015 16949:2016 14001-2015 igus® is certified according to ISO 9001:2015 and IATF 16949:2016 in the

field of energy chains, cables, harnessing, and plastic bearings. igus[®] is also certified according to ISO 14001, a recognised basis for environmental management systems.

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